



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3532-1
Job Sheet 171685



Part No: D3532-1

Job Qty: 40 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/7/18

Job Tracking No:

Due Date: 2/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 06-07-12 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		2/15/18	0.00	0.00	Start Up Machining-2		FK 18-2-8
100	Hardinge	40 pcs		2/16/18	0.13	1.82	Hardinge		FK
120	QC	40 pcs		2/16/18	0.00	0.00	QC8		18/02/09 SDZ
130	Packaging	40 pcs		2/16/18	0.00	0.00	Packaging3-1		
140	QC21-SA	40 Ea		2/16/18	0.00	0.00	QC21		DAS 21 FEB 12 2018 9-80

57038

Part Op 100 - 1-TURN AS PER FOLIO FA643 & DWG D3532 ,
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR0.750	Delrin Round Bar 0.75" Color: Black	1.2000 ft (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR0.750	1	37	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.625inches + 0.008 - 0.001	0.633 0.624		
2	Spacer	0.391inches + 0.006 - 0.001	0.397 0.390		
3	Spacer	0.260inches ± 0.010	0.270 0.250		

Plex 2/7/18 11:02 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid- Machi Thermofor Large
Part No. _____		
NCR No. _____		
Date : _____		
Step #: _____	QTY: _____	

Description Work Order Deviation	

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Dama ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Inc ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contaminatio ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐		
OTHER : _____			

PART NO: D3532-1
Original Serial #: S040493
Revision:
Operation:
Change No:

Start up Operation 02/08/18
Job No: 171685

Spacer



S040493



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2) Approval

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Supervisor
erification

ordinator
oval

Wrong
imensions
er tolerance
rect
Missing
ad

Installation

Fit/Function

Misaligned/off center

Finish

Misread

Turning Sequence